

VDS member companies

(as of January 2026)

Members: Companies entered into the commercial register or a comparable register of companies, which are headquartered in an EU member country, Norway, or Switzerland, can become a member of the VDS, as long as they produce and distribute abrasive products or important raw materials for the manufacture of abrasives and employ a minimum of 10 people. In case of a lower number of staff, the admission into the VDS requires a reasoned case-by-case decision of the VDS Board. The further processing of semi-finished abrasive products purchased elsewhere is not considered as production in the above sense.

Extraordinary members are companies entered into the commercial register or a comparable register of companies, headquartered in a EU member country, Norway, or Switzerland, if they make an important contribution to the objectives of the VDS. They can attend the General Assemblies of the VDS but are not entitled to vote.

Currently, the VDS has **59** members. They are assigned into one or more specialist groups based on their range of products:

Bonded abrasives manufacturers

- 1) **ARTIFEX Dr. Lohmann GmbH & Co. KG**, Kaltenkirchen
www.artifex-abrasives.de
- 2) **ATLANTIC GmbH**, Bonn
www.atlantic-schleifscheiben.de
- 3) **Butzbacher Schleifmittel-Werke GmbH**, Butzbach
www.bsw-grinding.com
- 4) **COMET-Schleiftechnik GmbH**, Sankt Ingbert
www.comet-d.de
- 5) **Derkom+Klein GmbH & Co. KG**, Solingen
www.derkom.de
- 6) **Günter Effgen GmbH**, Herrstein & **Lapport Schleiftechnik GmbH**, Enkenbach-Alsenborn
www.effgen.de
- 7) **ELKA Schleif- und Poliermittel GmbH**, Wiedergeltingen
www.elka-elastic.com
- 8) **GRANIT Grinding Wheel Ltd.**, Budapest / Hungary
www.granitabrasive.com
- 9) **Hardy Industriewerkzeuge und Anlagen GmbH**, Meinerzhagen
www.hardy-industrie.de
- 10) **Krebs & Riedel Schleifscheibenfabrik GmbH & Co. KG**, Bad Karlshafen
www.krebs-riedel.com
- 11) **Lauterjung und Tesche Schleifmittel GmbH**, Wuppertal
www.clauberg-schleifmittel.de

- 12) **LUKAS-ERZETT GmbH & Co. KG**, Engelskirchen
www.lukas-erzett.de
- 13) **molemab inotech Schleifmittelindustrie Ges.m.b.H**, Launsdorf / Austria
www.molemab.com/
- 14) **Naxos-Diskus Schleifmittelwerke GmbH**, Butzbach
www.dvs-technology.com/naxos-diskus
- 15) **August Rüggeberg GmbH & Co. KG**, PFERD TOOLS, Marienheide
www.pferd.com
- 16) **Reishauer AG**, Wallisellen / Switzerland
www.reishauer.com
- 17) **Schleifscheibenfabrik Alfons Schmeier GmbH & Co. KG**, Helmbrechts
www.a-schmeier.de
- 18) **Schmitz Schleifmittelwerk GmbH**, Remscheid
www.schmitzschleifmittel.de
- 19) **Schwarzhaupt GmbH & Co. KG** Trennschleifsysteme, Lüdenscheid
www.schwarzhaupt.de
- 20) **Sebald & Co. GmbH** Schleifscheiben, Marktredwitz
www.sebald-schleifscheiben.de
- 21) **STELLA Keramik GmbH**, Schwarzenbach/Saale
www.stella-gruppe.de
- 22) **THELEICO Schleiftechnik GmbH & Co. KG**, Meschede
www.theleico.de
- 23) **TYROLIT AG**, Schwaz / Austria
www.tyrolit.com
- 24) **WEILER Abrasives d.o.o.**, Maribor / Slovenia
www.weilerabrasives.com
- 25) **Zische Schleifwerkzeuge GmbH**, Bühl
www.zische.de

Flex-wheel manufacturers (reinforced cut-off wheels)

- 1) **KLINGSPOR Schleifsysteme GmbH & Co. KG**, Haiger
www.klingspor.de
- 2) **Krebs & Riedel Schleifscheibenfabrik GmbH & Co. KG**, Bad Karlshafen
www.krebs-riedel.com
- 3) **RHODIUS Abrasives GmbH**, Burgbrohl
www.rhodium-abrasives.com
- 4) **August Rüggeberg GmbH & Co. KG**, PFERD TOOLS, Marienheide
www.pferd.com
- 5) **Schwarzhaupt GmbH & Co. KG** Trennschleifsysteme, Lüdenscheid
www.schwarzhaupt.de
- 6) **TYROLIT AG**, Schwaz / Tirol
www.tyrolit.com
- 7) **WEILER Abrasives d.o.o.**, Maribor / Slovenia
www.weilerabrasives.com

Coated Abrasive manufacturers

- 1) **CUMI AWUKO Abrasives GmbH**, Hann. Münden
www.awuko.com
- 2) **Hermes Schleifmittel Ges.m.b.H**, Bad St. Leonhard / Austria
www.hermes-schleifwerkzeuge.com
- 3) **KLINGSPOR Schleifsysteme GmbH & Co. KG**, Haiger
www.klingspor.de
- 4) **sia Abrasives Industries AG**, Frauenfeld / Switzerland
www.siaabrasives.com
- 5) **Starcke GmbH & Co.** Schleifmittelwerk, Melle
www.starcke.de
- 6) **TYROLIT AG**, Schwaz / Austria
www.tyrolit.com
- 7) **VSM – Vereinigte Schmirgel- und Maschinen-Fabriken AG**, Hannover
www.vsmag.de

Manufacturers of superabrasives for stone and construction

- 1) **DIABÜ Diamantwerkzeuge Heinz Büttner GmbH**, Eschenburg-Hirzenhain
www.diabue.com
- 2) **DIEWE GmbH**, Kissing
www.diewe.de
- 3) **Gölz GmbH**, Hellenthal
www.goelz.de
- 4) **Heger GmbH** Excellent Diamond Tools, Heitersheim
www.husqvarnaconstruction.com/de/
- 5) **HILTI Deutschland AG**, Kaufering
www.hilti.de
- 6) **Kasprick Diamantwerkzeuge GmbH**, Köln
www.kasprick.de
- 7) **Kern-Deudiam Diamantwerkzeuge und Maschinen GmbH**, Hövelhof
www.kern-deudiam.de
- 8) **KLINGSPOR Schleifsysteme GmbH & Co. KG**, Haiger
www.klingspor.de
- 9) **RHODIUS Abrasives GmbH**, Burgbrohl
www.rhodium-abrasives.com
- 10) **August Rüggeberg GmbH & Co. KG**, PFERD TOOLS, Marienheide
www.pferd.com
- 11) **Dr. Schulze GmbH** Diamantwerkzeuge und Maschinen, Wilnsdorf-Anzhausen
www.dr-schulze.de
- 12) **Samedia GmbH**
www.samedia.com/de
- 13) **TYROLIT AG**, Schwaz / Austria
www.tyrolit.com
- 14) **Witthaut Diamantwerkzeug GmbH**, Netphen
www.witthaut-diamond.com

Manufacturers of superabrasives precision

- 1) **ATLANTIC GmbH**, Bonn
www.atlantic-schleifscheiben.de
- 2) **COMET Schleiftechnik GmbH**, Sankt Ingbert
www.comet-d.de
- 3) **Diamant-Gesellschaft TESCH GmbH**, Ludwigsburg
www.diamanttesch.de
- 4) **Günter Effgen GmbH**, Herrstein
www.effgen.de
- 5) **Finzler, Schrock & Kimmel GmbH**, Bad Ems
www.fis-online.com
- 6) **Krebs & Riedel Schleifscheibenfabrik GmbH & Co. KG**, Bad Karlshafen
www.krebs-riedel.com
- 7) **LUKAS-ERZETT GmbH & Co. KG**, Engelskirchen
www.lukas-erzett.com
- 8) **molemab inotech Schleifmittelindustrie Ges.m.b.H**, Launsdorf / Austria
www.molemab.com/
- 9) **Naxos-Diskus Schleifmittelwerke GmbH**, Butzbach
www.dvs-technology.com/naxos-diskus
- 10) **PG&F Superabrasives GmbH**, Meerbusch
www.3m.com
- 11) **Philipp Persch Nachf. Diamantwerkzeuge**, Idar-Oberstein
www.persch-diamantwerkzeuge.de
- 12) **Reishauer AG**, Wallisellen / Switzerland
www.reishauer.com
- 13) **Riegger Diamantwerkzeuge GmbH**, Affalterbach
www.riegger-diamant.de
- 14) **August Rüggeberg GmbH & Co. KG**, PFERD TOOLS, Marienheide
www.pferd.com
- 15) **Schleifscheibenfabrik Alfons Schmeier GmbH & Co. KG**, Helmbrechts
www.a-schmeier.de
- 16) **Schnarrenberger GmbH**, Vöhringen
www.schnarrenberger.de
- 17) **sia Abrasives Industries AG**, Frauenfeld / Switzerland
www.siaabrasives.com
- 18) **Konrad Stuber GmbH** Diamant- und CBN-Werkzeugfabrik, Murr
www.stuber-diamant.de
- 19) **THELEICO Schleiftechnik GmbH & Co. KG**, Meschede
www.theleico.de
- 20) **TYROLIT AG**, Schwaz / Austria
www.tyrolit.com
- 21) **WEILER Abrasives d.o.o.**, Maribor / Slovenia
www.weilerabrasives.com

Extraordinary members

- 1) **ERATEX – Gustav Ernstmeier GmbH & Co. KG**, Herford
www.ernstmeier.de
- 2) **ESK-SIC GmbH**, Frechen
www.esk-sic.de
- 3) **Imerys Laufenburg GmbH**, Laufenburg
www.imerys.com
- 4) **IMEXCO Minerals GmbH**, Saarbrücken
www.hengegroup.com
- 5) **Kämmerer Spezialpapiere GmbH**, Osnabrück
www.kaemmerer-paper.com
- 6) **Kuhmichel Abrasiv GmbH**, Ratingen
www.kuhmichel.com
- 7) **Neenah Gessner GmbH**, Bruckmühl
www.neenah-gessner.de
- 8) **Prefere Resins Holding GmbH**, Erkner
www.prefereresins.com
- 9) **Reckel GmbH**, Konz
www.reckeltech.de
- 10) **Saint-Gobain Ceramic Materials GmbH**, Köln
www.ceramicmaterials.saint-gobain.com