

## VDS member companies

(as of June 2026)

**Members:** Companies entered into the commercial register or a comparable register of companies, which are headquartered in an EU member country, Norway, or Switzerland, can become a member of the VDS, as long as they produce and distribute abrasive products or important raw materials for the manufacture of abrasives and employ a minimum of 10 people. In case of a lower number of staff, the admission into the VDS requires a reasoned case-by-case decision of the VDS Board. The further processing of semi-finished abrasive products purchased elsewhere is not considered as production in the above sense.

**Extraordinary members** are companies entered into the commercial register or a comparable register of companies, headquartered in a EU member country, Norway, or Switzerland, if they make an important contribution to the objectives of the VDS. They can attend the General Assemblies of the VDS but are not entitled to vote.

Currently, the VDS has **60** members. They are assigned into one or more specialist groups based on their range of products:

### ***Bonded abrasives manufacturers***

- 1) **ARTIFEX Dr. Lohmann GmbH & Co. KG**, Kaltenkirchen  
[www.artifex-abrasives.de](http://www.artifex-abrasives.de)
- 2) **ATLANTIC GmbH**, Bonn  
[www.atlantic-schleifscheiben.de](http://www.atlantic-schleifscheiben.de)
- 3) **Butzbacher Schleifmittel-Werke GmbH**, Butzbach  
[www.bsw-grinding.com](http://www.bsw-grinding.com)
- 4) **COMET-Schleiftechnik GmbH**, Sankt Ingbert  
[www.comet-d.de](http://www.comet-d.de)
- 5) **Derkom+Klein GmbH & Co. KG**, Solingen  
[www.derkom.de](http://www.derkom.de)
- 6) **Günter Effgen GmbH**, Herrstein & **Lapport Schleiftechnik GmbH**, Enkenbach-Alsenborn  
[www.effgen.de](http://www.effgen.de)
- 7) **ELKA Schleif- und Poliermittel GmbH**, Wiedergeltingen  
[www.elka-elastic.com](http://www.elka-elastic.com)
- 8) **GRANIT Grinding Wheel Ltd.**, Budapest / Ungarn  
[www.granitabrasive.com](http://www.granitabrasive.com)
- 9) **Krebs & Riedel Schleifscheibenfabrik GmbH & Co. KG**, Bad Karlshafen  
[www.krebs-riedel.com](http://www.krebs-riedel.com)
- 10) **Lauterjung und Tesche Schleifmittel GmbH**, Wuppertal  
[www.clauberg-schleifmittel.de](http://www.clauberg-schleifmittel.de)
- 11) **LUKAS-ERZETT GmbH & Co. KG**, Engelskirchen  
[www.lukas-erzett.com](http://www.lukas-erzett.com)
- 12) **Mirka Abrasives Germany GmbH**, Sulzbach  
[www.mirka.com](http://www.mirka.com)

- 13) **molemab inotech Schleifmittelindustrie Ges.m.b.H**, Launsdorf / Österreich  
[www.molemab.com/](http://www.molemab.com/)
- 14) **Naxos-Diskus Schleifmittelwerke GmbH**, Butzbach  
[www.dvs-technology.com/naxos-diskus](http://www.dvs-technology.com/naxos-diskus)
- 15) **August Rüggeberg GmbH & Co. KG**, PFERD TOOLS, Marienheide  
[www.pferd.com](http://www.pferd.com)
- 16) **Reishauer AG**, Wallisellen / Schweiz  
[www.reishauer.com](http://www.reishauer.com)
- 17) **Schleifscheibenfabrik Alfons Schmeier GmbH & Co. KG**, Helmbrechts  
[www.a-schmeier.de](http://www.a-schmeier.de)
- 18) **Schmitz Schleifmittelwerk GmbH**, Remscheid  
[www.schmitzschleifmittel.de](http://www.schmitzschleifmittel.de)
- 19) **Schwarzhaupt GmbH & Co. KG** Trennschleifsysteme, Lüdenscheid  
[www.schwarzhaupt.de](http://www.schwarzhaupt.de)
- 20) **Sebald & Co. GmbH** Schleifscheiben, Marktredwitz  
[www.sebald-schleifscheiben.de](http://www.sebald-schleifscheiben.de)
- 21) **STELLA Keramik GmbH**, Schwarzenbach/Saale  
[www.stella-gruppe.com](http://www.stella-gruppe.com)
- 22) **THELEICO Schleiftechnik GmbH & Co. KG**, Meschede  
[www.theleico.de](http://www.theleico.de)
- 23) **TYROLIT AG**, Schwaz / Österreich  
[www.tyrolit.com](http://www.tyrolit.com)
- 24) **WEILER Abrasives d.o.o.**, Maribor / Slowenien  
[www.weilerabrasives.com](http://www.weilerabrasives.com)
- 25) **Zische Schleifwerkzeuge GmbH**, Bühl  
[www.zische.de](http://www.zische.de)

### ***Flex-wheel manufacturers (reinforced cut-off wheels)***

- 1) **KLINGSPOR Schleifsysteme GmbH & Co. KG**, Haiger  
[www.klingspor.de](http://www.klingspor.de)
- 2) **Krebs & Riedel Schleifscheibenfabrik GmbH & Co. KG**, Bad Karlshafen  
[www.krebs-riedel.com](http://www.krebs-riedel.com)
- 3) **RHODIUS Abrasives GmbH**, Burgbrohl  
[www.rhodium-abrasives.com](http://www.rhodium-abrasives.com)
- 4) **August Rüggeberg GmbH & Co. KG**, PFERD TOOLS, Marienheide  
[www.pferd.com](http://www.pferd.com)
- 5) **Schwarzhaupt GmbH & Co. KG** Trennschleifsysteme, Lüdenscheid  
[www.schwarzhaupt.de](http://www.schwarzhaupt.de)
- 6) **TYROLIT AG**, Schwaz / Tirol  
[www.tyrolit.com](http://www.tyrolit.com)
- 7) **WEILER Abrasives d.o.o.**, Maribor / Slovenia  
[www.weilerabrasives.com](http://www.weilerabrasives.com)

### ***Coated Abrasive manufacturers***

- 1) **Hermes Schleifmittel Ges.m.b.H**, Bad St. Leonhard / Austria  
[www.hermes-schleifwerkzeuge.com](http://www.hermes-schleifwerkzeuge.com)
- 2) **KLINGSPOR Schleifsysteme GmbH & Co. KG**, Haiger  
[www.klingspor.de](http://www.klingspor.de)
- 3) **sia Abrasives Industries AG**, Frauenfeld / Switzerland  
[www.siaabrasives.com](http://www.siaabrasives.com)
- 4) **Starcke GmbH & Co.** Schleifmittelwerk, Melle  
[www.starcke.de](http://www.starcke.de)
- 5) **TYROLIT AG**, Schwaz / Austria  
[www.tyrolit.com](http://www.tyrolit.com)
- 6) **VSM – Vereinigte Schmirgel- und Maschinen-Fabriken AG**, Hannover  
[www.vsmag.de](http://www.vsmag.de)

### ***Manufacturers of superabrasives for stone and construction***

- 1) **DIABÜ Diamantwerkzeuge Heinz Büttner GmbH**, Eschenburg-Hirzenhain  
[www.diabue.com](http://www.diabue.com)
- 2) **DIEWE GmbH**, Kissing  
[www.diewe.de](http://www.diewe.de)
- 3) **Gölz GmbH**, Hellenthal  
[www.goelz.de](http://www.goelz.de)
- 4) **Heger GmbH** Excellent Diamond Tools, Heitersheim  
[www.husqvarnaconstruction.com/de/](http://www.husqvarnaconstruction.com/de/)
- 5) **HILTI Deutschland AG**, Kaufering  
[www.hilti.de](http://www.hilti.de)
- 6) **Kasprick Diamantwerkzeuge GmbH**, Köln  
[www.kasprick.de](http://www.kasprick.de)
- 7) **Kern-Deudiam Diamantwerkzeuge und Maschinen GmbH**, Hövelhof  
[www.kern-deudiam.de](http://www.kern-deudiam.de)
- 8) **KLINGSPOR Schleifsysteme GmbH & Co. KG**, Haiger  
[www.klingspor.de](http://www.klingspor.de)
- 9) **RHODIUS Abrasives GmbH**, Burgbrohl  
[www.rhodium-abrasives.com](http://www.rhodium-abrasives.com)
- 10) **August Rüggeberg GmbH & Co. KG**, PFERD TOOLS, Marienheide  
[www.pferd.com](http://www.pferd.com)
- 11) **Dr. Schulze GmbH Diamantwerkzeuge und Maschinen**, Wilnsdorf-Anzhausen  
[www.dr-schulze.de](http://www.dr-schulze.de)
- 12) **Samedia GmbH**  
[www.samedia.com/de](http://www.samedia.com/de)
- 13) **TYROLIT AG**, Schwaz / Austria  
[www.tyrolit.com](http://www.tyrolit.com)
- 14) **Witthaut Diamantwerkzeug GmbH**, Netphen  
[www.witthaut-diamond.com](http://www.witthaut-diamond.com)

## ***Manufacturers of superabrasives precision***

- 1) **ATLANTIC GmbH**, Bonn  
[www.atlantic-schleifscheiben.de](http://www.atlantic-schleifscheiben.de)
- 2) **COMET Schleiftechnik GmbH**, Sankt Ingbert  
[www.comet-d.de](http://www.comet-d.de)
- 3) **Diamant-Gesellschaft TESCH GmbH**, Ludwigsburg  
[www.diamanttesch.de](http://www.diamanttesch.de)
- 4) **Günter Effgen GmbH**, Herrstein  
[www.effgen.de](http://www.effgen.de)
- 5) **Finzler, Schrock & Kimmel GmbH**, Bad Ems  
[www.fis-online.com](http://www.fis-online.com)
- 6) **Krebs & Riedel Schleifscheibenfabrik GmbH & Co. KG**, Bad Karlshafen  
[www.krebs-riedel.com](http://www.krebs-riedel.com)
- 7) **LUKAS-ERZETT GmbH & Co. KG**, Engelskirchen  
[www.lukas-erzett.com](http://www.lukas-erzett.com)
- 8) **molemab inotech Schleifmittelindustrie Ges.m.b.H**, Launsdorf / Austria  
[www.molemab.com/](http://www.molemab.com/)
- 9) **Naxos-Diskus Schleifmittelwerke GmbH**, Butzbach  
[www.dvs-technology.com/naxos-diskus](http://www.dvs-technology.com/naxos-diskus)
- 10) **Philipp Persch Nachf. Diamantwerkzeuge**, Idar-Oberstein  
[www.persch-diamantwerkzeuge.de](http://www.persch-diamantwerkzeuge.de)
- 11) **Reishauer AG**, Wallisellen / Switzerland  
[www.reishauer.com](http://www.reishauer.com)
- 12) **Riegger Diamantwerkzeuge GmbH**, Affalterbach  
[www.riegger-diamant.de](http://www.riegger-diamant.de)
- 13) **August Rüggeberg GmbH & Co. KG**, PFERD TOOLS, Marienheide  
[www.pferd.com](http://www.pferd.com)
- 14) **Schleifscheibenfabrik Alfons Schmeier GmbH & Co. KG**, Helmbrechts  
[www.a-schmeier.de](http://www.a-schmeier.de)
- 15) **Schnarrenberger GmbH**, Vöhringen  
[www.schnarrenberger.de](http://www.schnarrenberger.de)
- 16) **sia Abrasives Industries AG**, Frauenfeld / Switzerland  
[www.siaabrasives.com](http://www.siaabrasives.com)
- 17) **Konrad Stuber GmbH** Diamant- und CBN-Werkzeugfabrik, Murr  
[www.stuber-diamant.de](http://www.stuber-diamant.de)
- 18) **THELEICO Schleiftechnik GmbH & Co. KG**, Meschede  
[www.theleico.de](http://www.theleico.de)
- 19) **TYROLIT AG**, Schwaz / Austria  
[www.tyrolit.com](http://www.tyrolit.com)
- 20) **WEILER Abrasives d.o.o.**, Maribor / Slovenia  
[www.weilerabrasives.com](http://www.weilerabrasives.com)
- 21) **Winterthur Technology (Germany) GmbH**, Meerbusch  
[www.winterthurtechnology.com/](http://www.winterthurtechnology.com/)

### ***Extraordinary members***

- 1) **BN International, s.r.o.**, Česká Skalice, Czech Republic  
[www.bninternational.cz](http://www.bninternational.cz)
- 2) **ERATEX – Gustav Ernstmeier GmbH & Co. KG**, Herford  
[www.ernstmeier.de](http://www.ernstmeier.de)
- 3) **ESK-SIC GmbH**, Frechen  
[www.esk-sic.de](http://www.esk-sic.de)
- 4) **Imerys Laufenburg GmbH**, Laufenburg  
[www.imerys.com](http://www.imerys.com)
- 5) **IMEXCO Minerals GmbH**, Saarbrücken  
[www.hengegroup.com](http://www.hengegroup.com)
- 6) **Kämmerer Spezialpapiere GmbH**, Osnabrück  
[www.kaemmerer-paper.com](http://www.kaemmerer-paper.com)
- 7) **Kuhmichel Abrasiv GmbH**, Ratingen  
[www.kuhmichel.com](http://www.kuhmichel.com)
- 8) **Neenah Gessner GmbH**, Bruckmühl  
[www.neenah-gessner.de](http://www.neenah-gessner.de)
- 9) **Prefere Resins Holding GmbH**, Erkner  
[www.prefereresins.com](http://www.prefereresins.com)
- 10) **Reckel GmbH**, Konz  
[www.reckeltech.de](http://www.reckeltech.de)
- 11) **Saint-Gobain Ceramic Materials GmbH**, Köln  
[www.ceramicmaterials.saint-gobain.com](http://www.ceramicmaterials.saint-gobain.com)
- 12) **Wester Mineralien GmbH**, Alfter-Witterschlick  
[www.wester-mineralien.de](http://www.wester-mineralien.de)